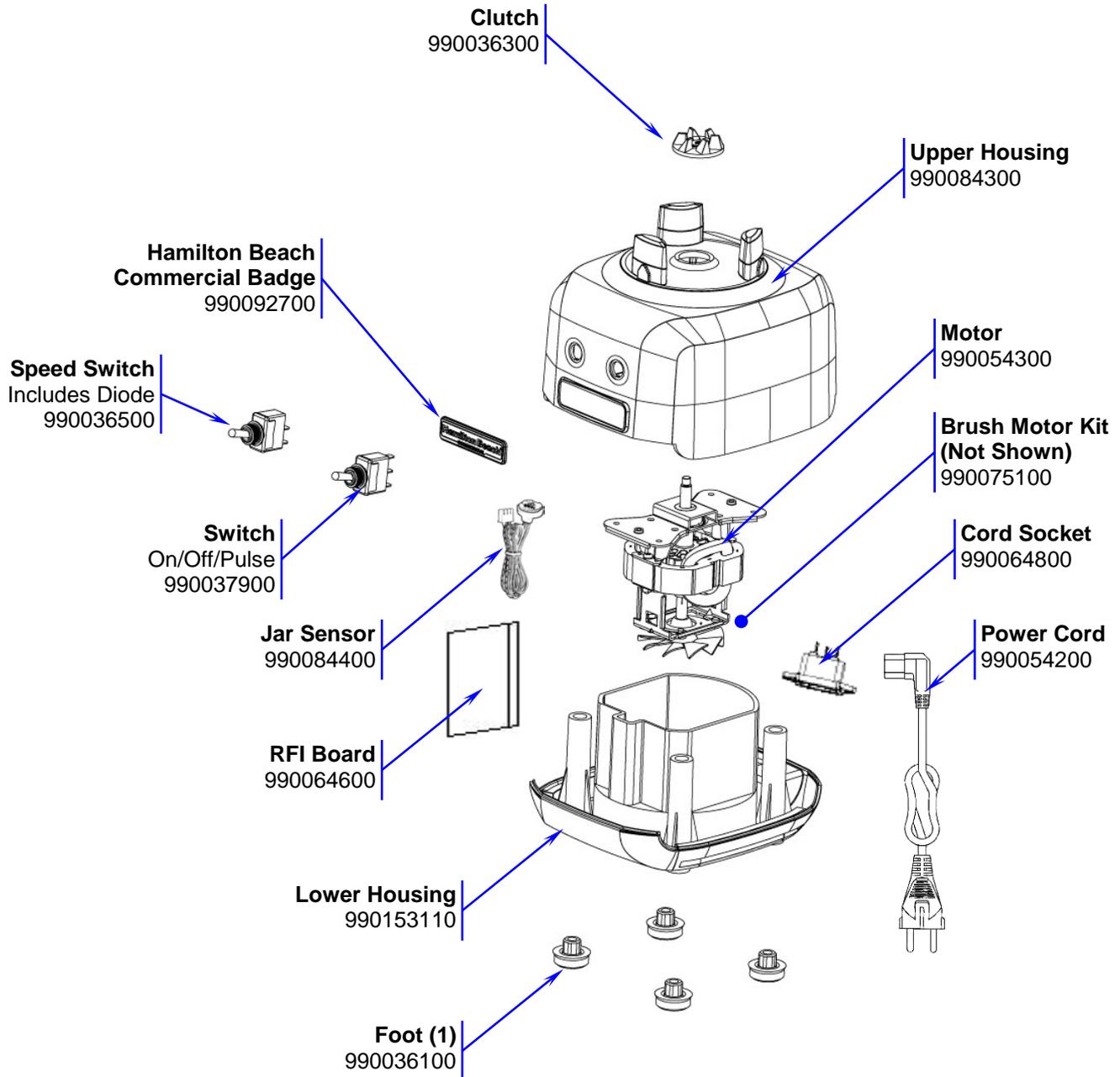


Parts and Accessories Diagram

Model HBB250-CE

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Replacement Parts

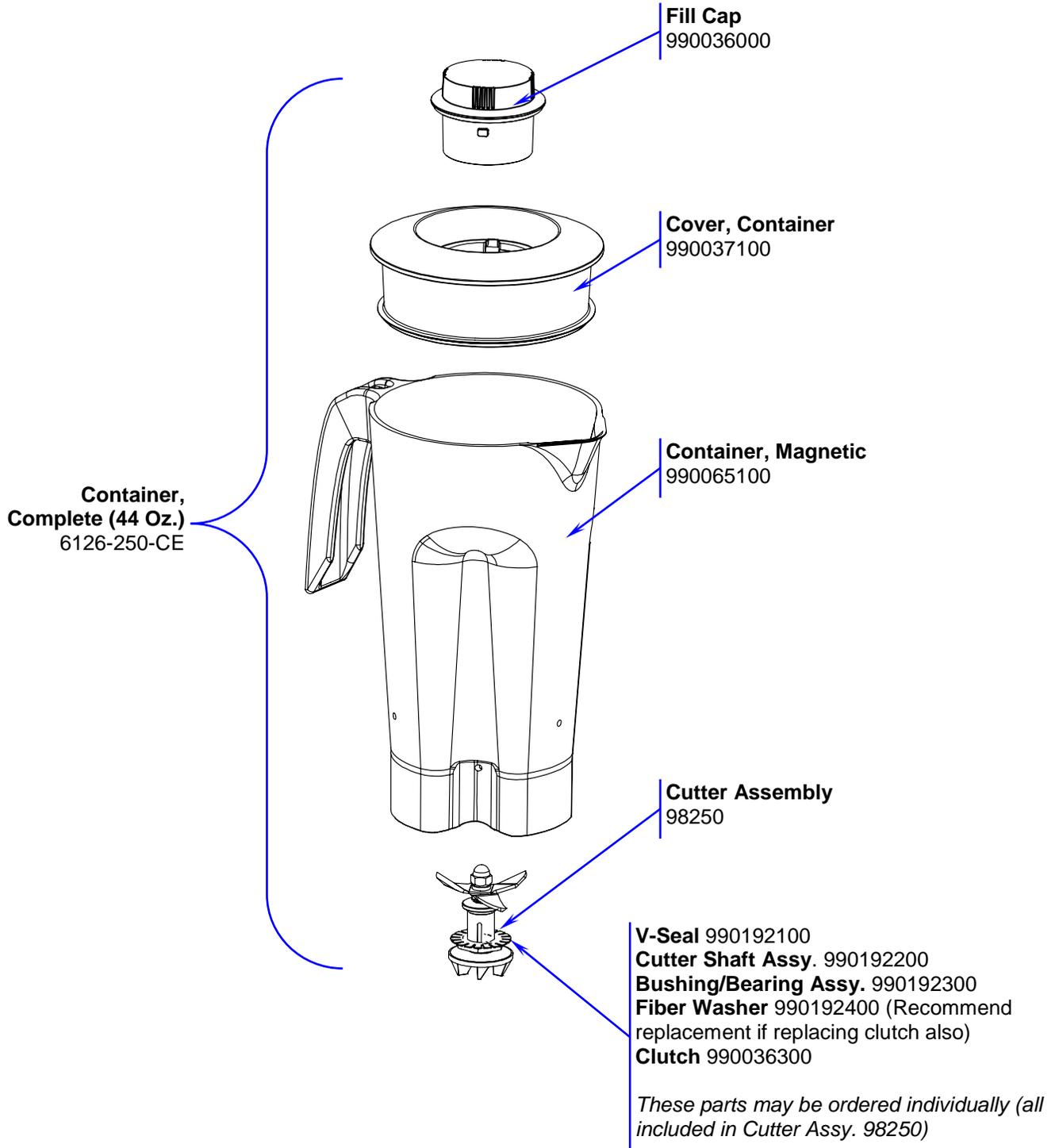


 <p>Hamilton Beach 4421 Waterfront Drive Glen Allen, VA 23060</p>	Revision Description: Update Lower Housing part number.		Revision Date: 7/18/2016		Approved by: DOC6893	
	Request Number: DOC6893	Page: 1 of 5		Document #: 540033000		Rev: C
	Issue Code(s):					

Parts and Accessories Diagram

Model HBB250-CE

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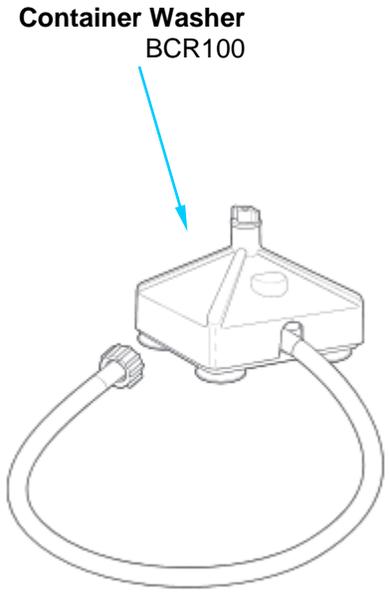
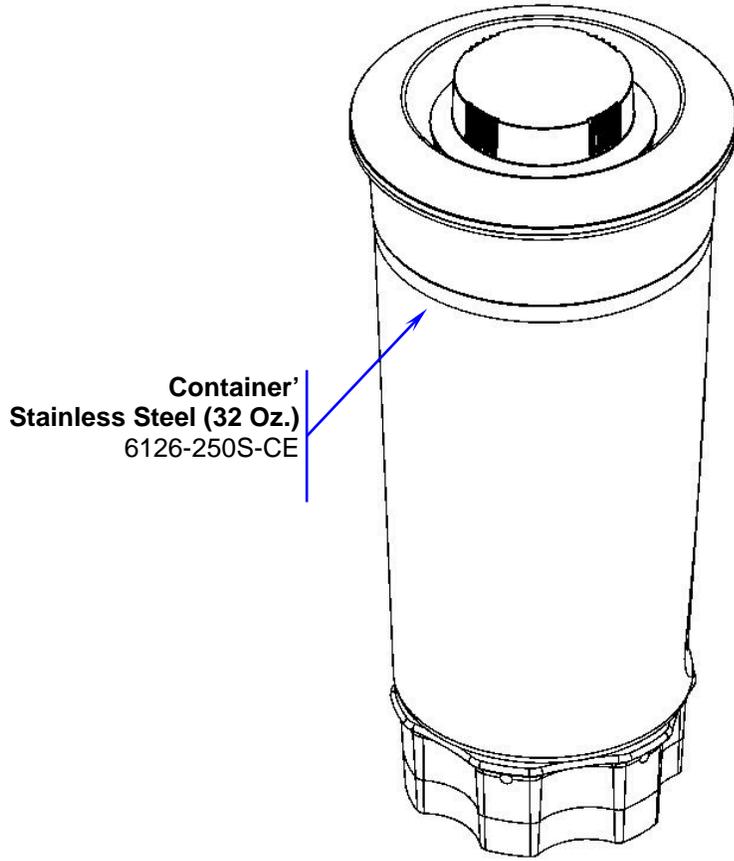
 Hamilton Beach 4421 Waterfront Drive Glen Allen, VA 23060	Revision Description:	Update Lower Housing part number.					
	Request Number:	DOC6893	Revision Date:	7/18/2016	Approved by:	DOC6893	
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Parts and Accessories Diagram

Model HBB250-CE

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Accessories



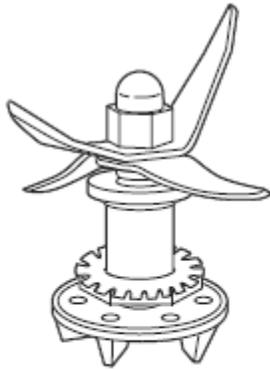
Hamilton Beach 4421 Waterfront Drive Glen Allen, VA 23060	Revision Description: Update Lower Housing part number.							
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Parts and Accessories Diagram

Model HBB250-CE

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Cutter Assembly Replacement Instructions



**Cutter Repair Kit
for Rio Blenders**



⚠ WARNING

Cut Hazard
Handle cutter assembly with care.
Failure to follow these instructions can result in cuts or other injuries.

Removing the old cutter assembly

Hold the blades with a cloth. Unscrew the clutch counterclockwise.

Remove the clutch and felt washer.

Remove the shaft and blade assembly

Use a flathead screwdriver to flatten the tabs on the tab washer.

Remove the nut by turning counterclockwise by hand. Then remove the tab washer and pressure washer.

Remove bushing.

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Parts and Accessories Diagram

Model HBB250-CE

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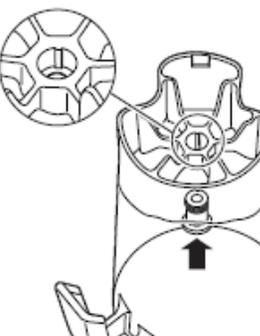
Installing the new cutter assembly



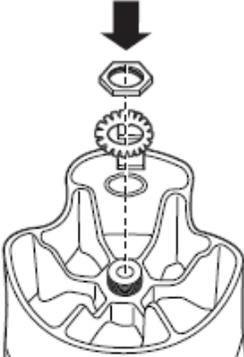
Hold the blades with a cloth. Unscrew the clutch counterclockwise.



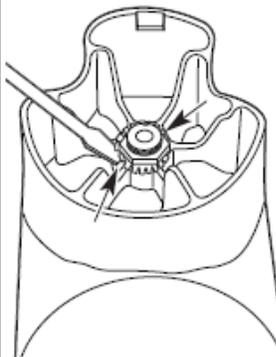
Disassemble the new cutter assembly.



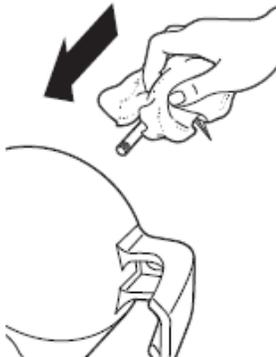
Align the groove in the bushing with the rib on the pitcher and press into place from inside the pitcher.



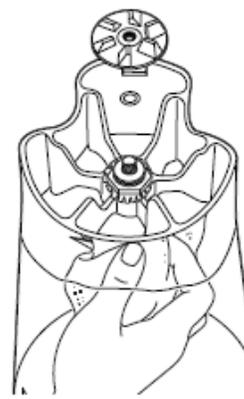
Install the pressure washer, tab washer, and retainer nut by hand. Do NOT overtighten the retainer nut!



Use a flathead screwdriver to bend up two opposing tabs on the tab washer.



Install the shaft and blades



Install the felt washer and clutch.



Tighten the clutch by turning it clockwise while holding the blades with a cloth.

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