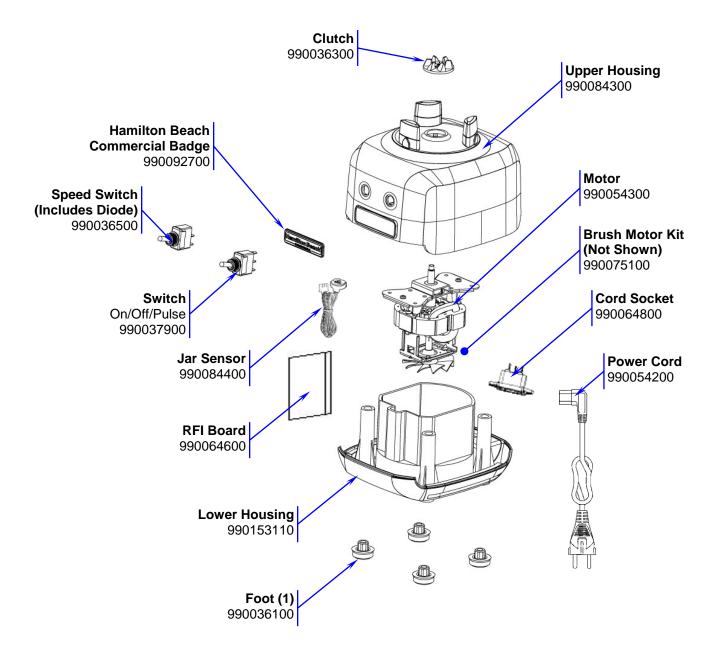
Parts and Accessories Diagram Model HBB250S-CE

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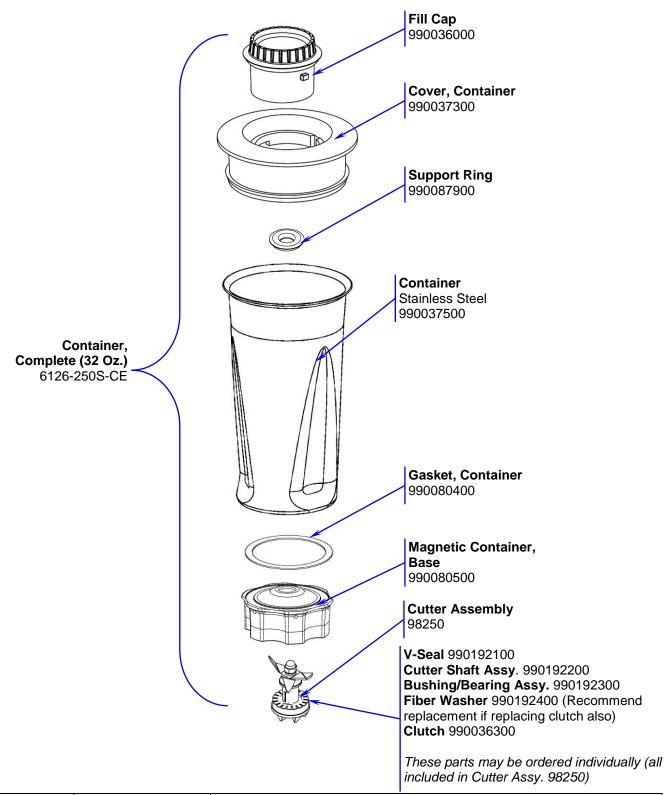
Replacement Parts



Hamilton Beach 4421 Waterfront Drive	Revision Description:	Update Lowe	Update Lower Housing part number.					
	Request Number:	DOC6893	Revision Date:		7/18/2016	Approved by:	DOC	893
Glen Allen, VA 23060	Issue Code(s):		Page:	1 of 5	Document #:	540030000	Rev:	C

Model HBB250S-CE

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	Llowitton Booch	Revision Description	Update Lower Housing part number.							
Hamilton Beach 4421 Waterfront Drive		Request Number:	DOC6893	Revision Date:		7/18/2016	Approved by:	DOC6893		
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Model HBB250S-CE

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Cutter Assembly Replacement Instructions



Cutter Repair Kit for Rio Blenders

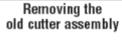






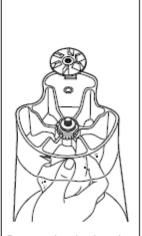
Cut Hazard Handle cutter assembly with care.

Failure to follow these instructions can result in cuts or other injuries.



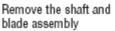


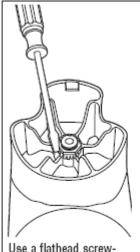
Hold the blades with a cloth. Unscrew the clutch counterclockwise.



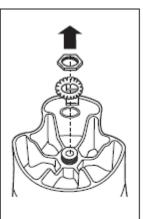
Remove the clutch and felt washer.



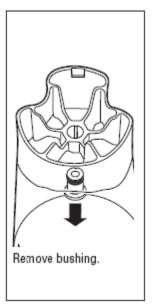




Use a flathead screwdriver to flatten the tabs on the tab washer.



Remove the nut by turning counterclockwise by hand. Then remove the tab washer and pressure washer.

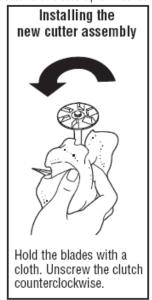


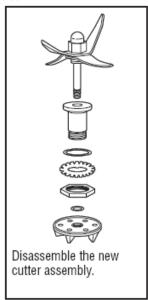
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4421 Waterfront Drive
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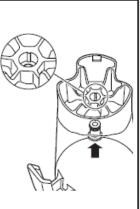
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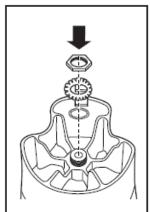
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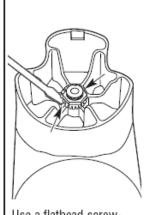




Align the groove in the bushing with the rib on the pitcher and press into place from inside the pitcher.



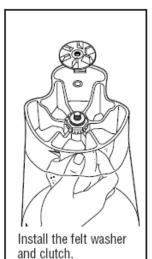
Install the pressure washer, tab washer, and retainer nut by hand. Do NOT overtighten the retainer nut!



Use a flathead screwdriver to bend up two opposing tabs on the tab washer.



and blades





while holding the blades with a cloth.

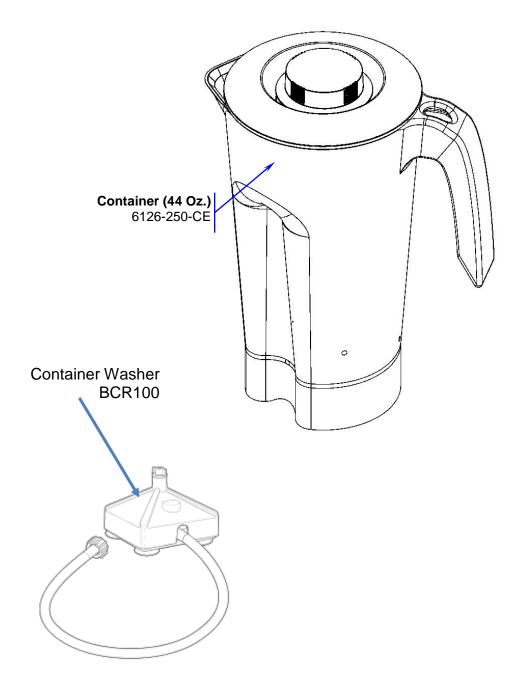
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Accessories



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