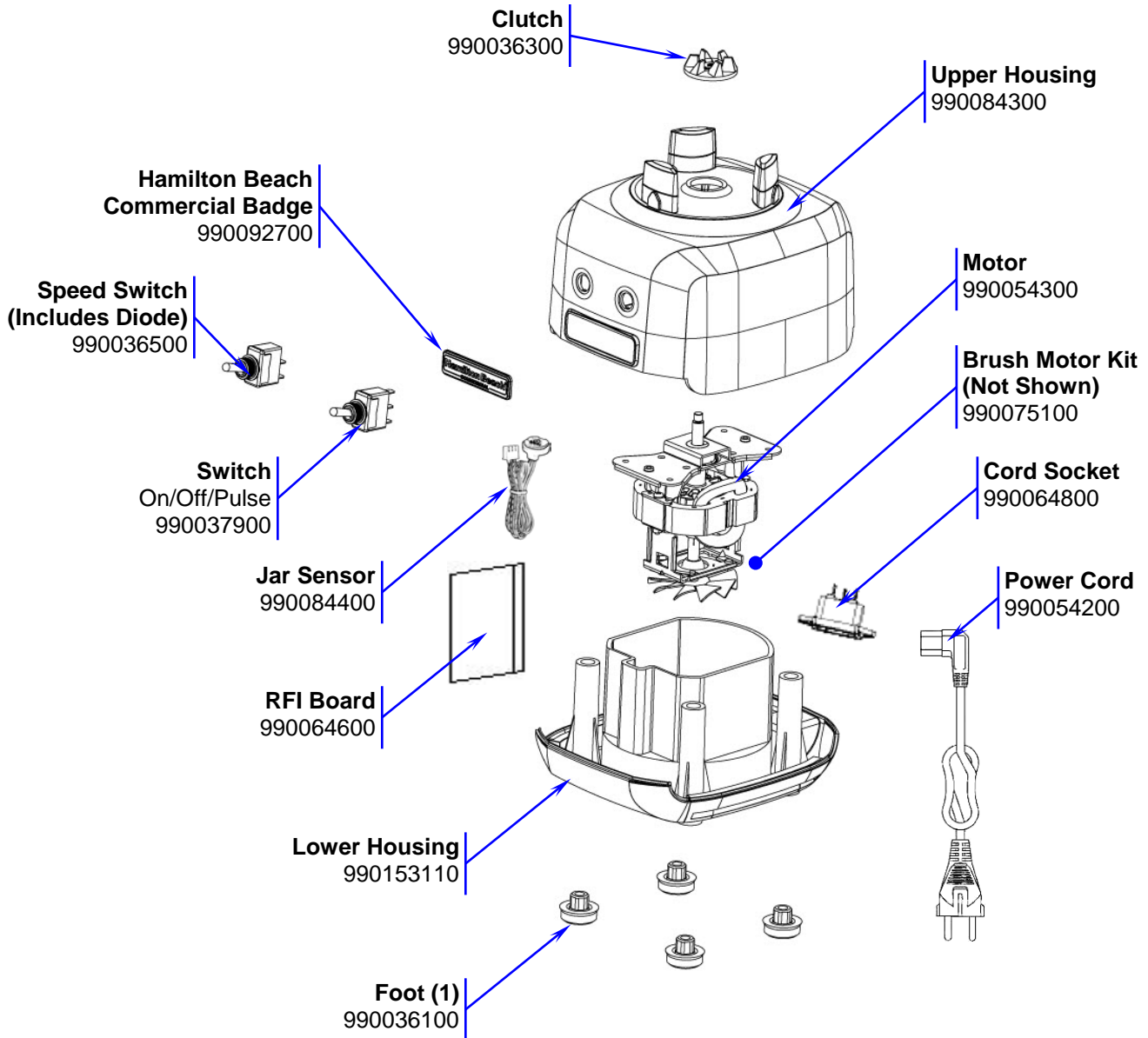



## Parts and Accessories Diagram

Model HBB250S-CE

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### Replacement Parts

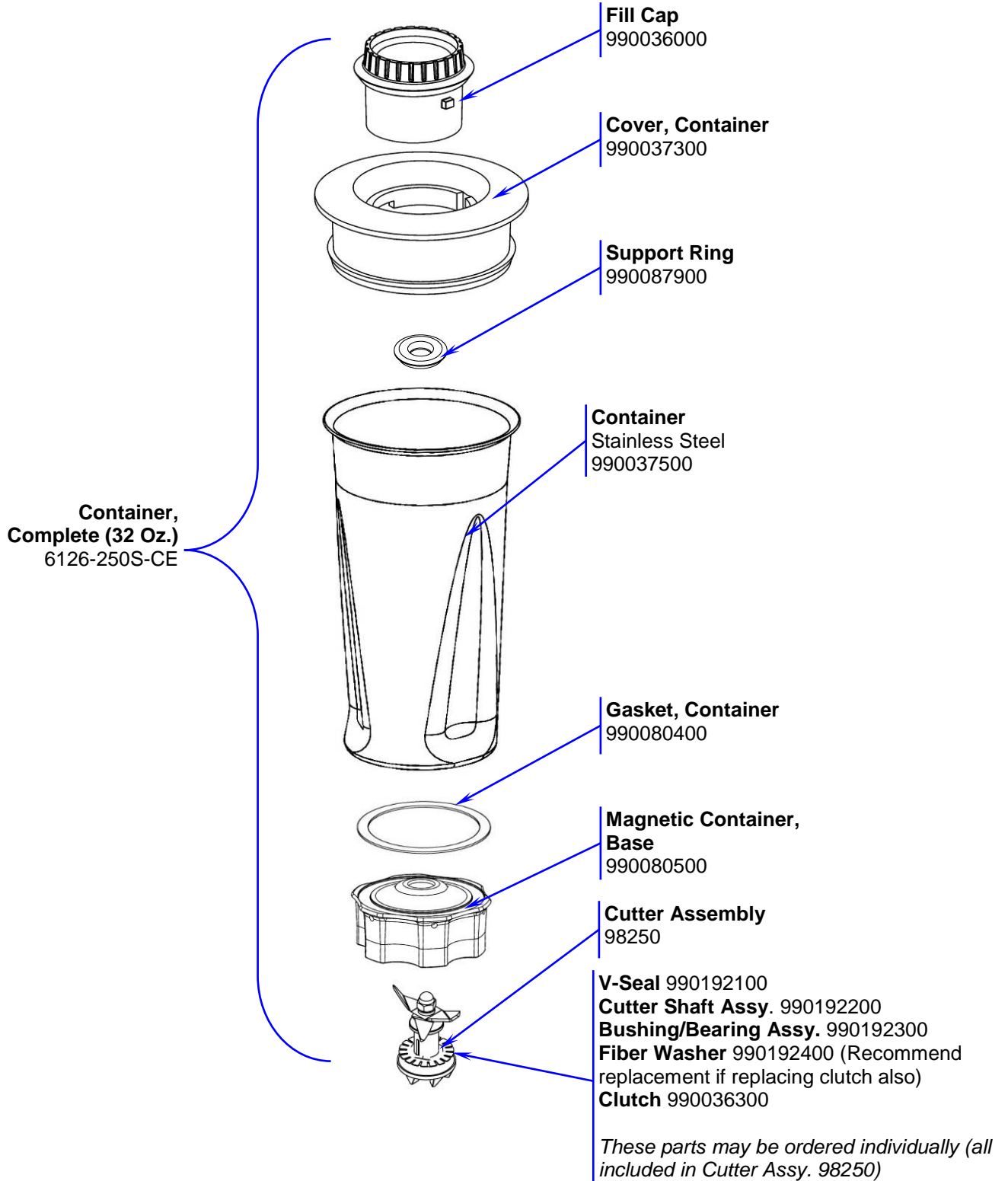



 <p>Hamilton Beach 4421 Waterfront Drive Glen Allen, VA 23060</p>	Revision Description:	Update Lower Housing part number.				
	Request Number:	DOC6893	Revision Date:	7/18/2016	Approved by:	DOC6893
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					Rev:	C

## Parts and Accessories Diagram

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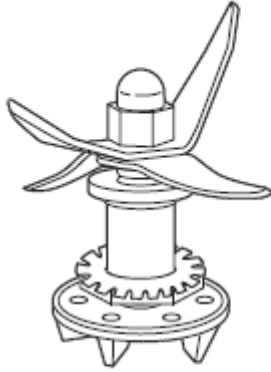
 4421 Waterfront Drive Glen Allen, VA 23060	Revision Description:	Update Lower Housing part number.					
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	Issue Code(s):		Page:	2 of 5	Document #:	<b>540030000</b>	Rev:

## Parts and Accessories Diagram

Model HBB250S-CE

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### Cutter Assembly Replacement Instructions



Cutter Repair Kit  
for Rio Blenders

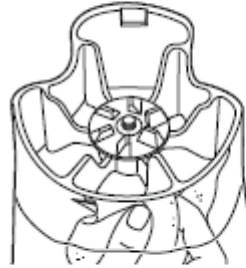


#### ⚠ WARNING



**Cut Hazard**  
Handle cutter  
assembly with  
care.  
Failure to follow  
these instructions  
can result in cuts  
or other injuries.

#### Removing the old cutter assembly



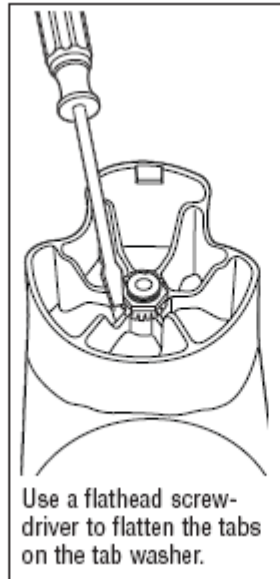
Hold the blades with a  
cloth. Unscrew the clutch  
counterclockwise.



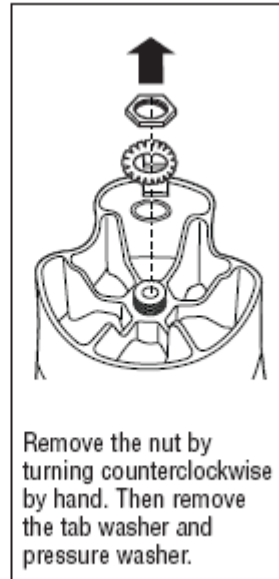
Remove the clutch and  
felt washer.



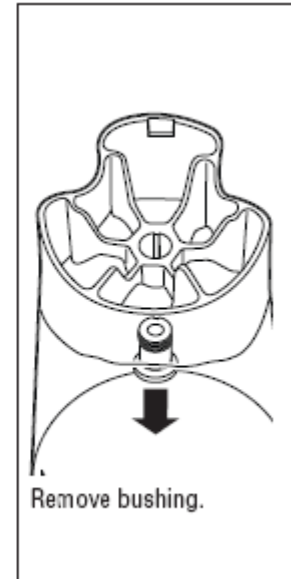
Remove the shaft and  
blade assembly



Use a flathead screw-  
driver to flatten the tabs  
on the tab washer.



Remove the nut by  
turning counterclockwise  
by hand. Then remove  
the tab washer and  
pressure washer.



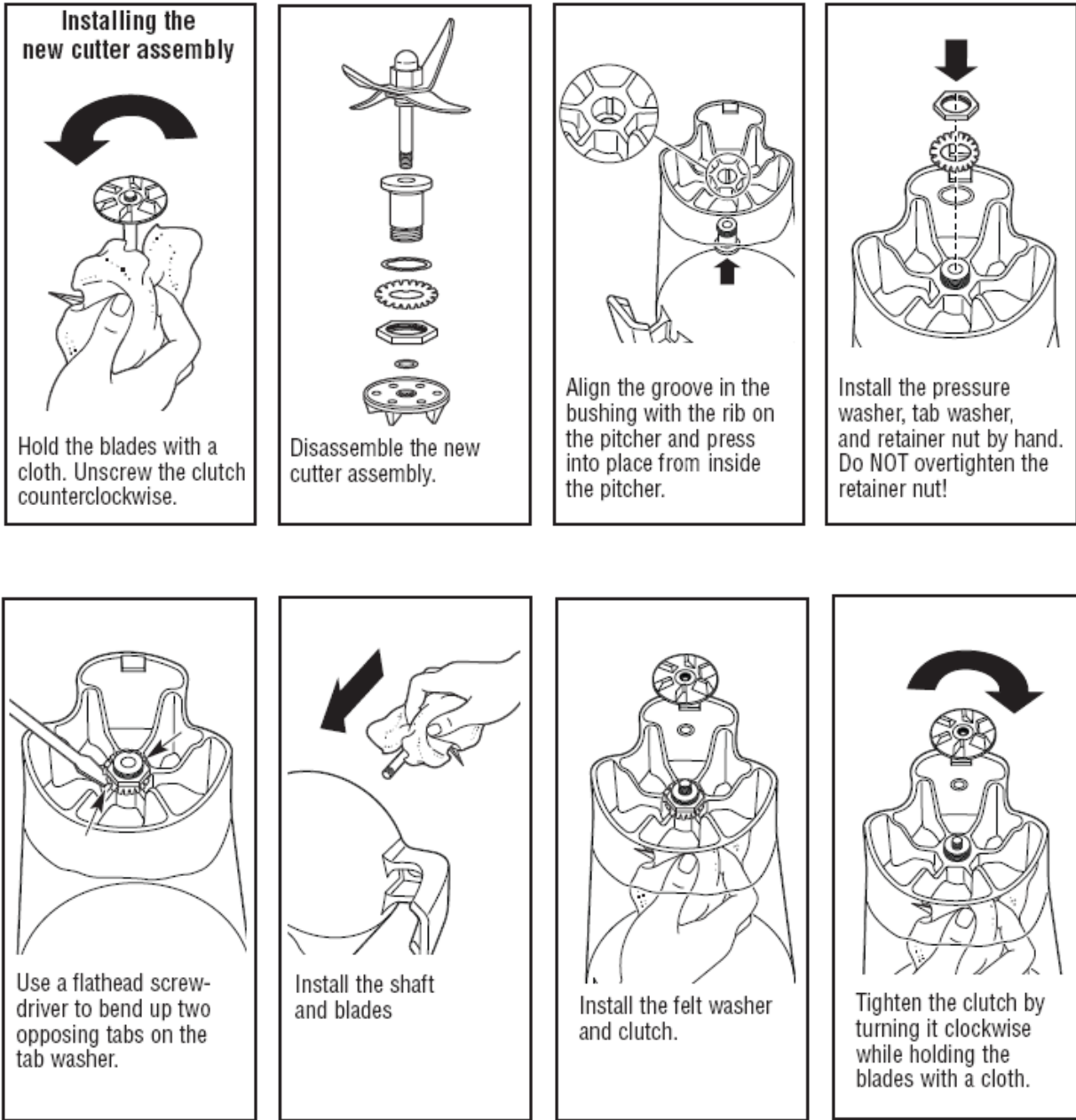
Remove bushing.

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## Parts and Accessories Diagram

### Model HBB250S-CE

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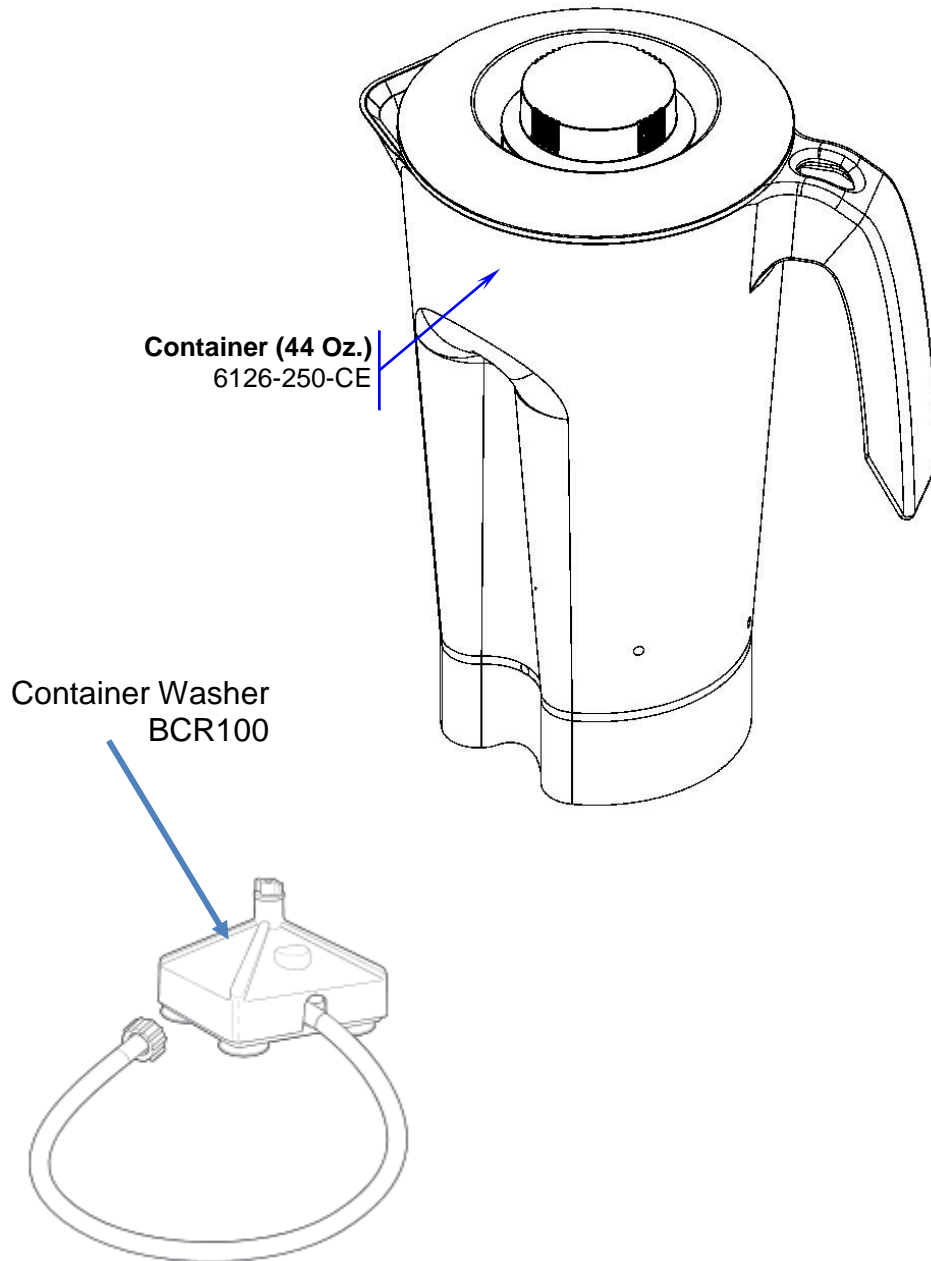
4421 Waterfront Drive Glen Allen, VA 23060	Revision Description: Update Lower Housing part number.					
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## Parts and Accessories Diagram

Model HBB250S-CE

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### Accessories



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